

Work Order ID 109659

109659

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November-25-13 9:07:35 AM

Item ID: D350-748-201GB

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Aft Crosstube - Glossy Black

Stop ***NS2***

Start Date: 11/25/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/26/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-748-241	G

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-748-201

CHG003

DAS
6
9-89

13/11/27

mk

220

Pick Kit

0.00

220

Packaging

Memo

0.00

Packaging

PULL D350-748-201 B
PAINTED GLOSSY BLACK

107193

DAS
33
9-89

13-11-26

DAS

230

QC4- 100% Inspect kits for completeness

0.00

230

QC

Memo

0.00

Quality Control

DAS
6
9-89

13/11/27

1

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Accept

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Setup Start ***NS1***

Revision ID:

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Item Name: Aft Crosstube - Glossy Black

Start Date: 11/25/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/26/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
240		0.00							
240	Packaging								
Packaging	Memo	0.00			DAS 6 9-89	13/11/27			
Packaging	Identify and pack for shipping as per PPPD350-748-201 Location: _____ PPP Rev: _____								
250	QC21- Final Inspection - Work Order Release	0.00							
250									
QC	Memo	0.00							
Quality Control									

MCJ 13-11-27

HB-11-27

Picklist Print

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Work Order ID: 109659

Parent Item: D350-748-201GB

Parent Item Name: Aft Crosstube - Glossy Black

Start Date: 11/25/13

Required Date: 11/26/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A New Issue 06-07-05 JLM
 IPP Rev: B Update qty of MS21042L5 06-09-12 KJ
 IPP Rev C Combined manufacturing 08.04.02 EC verified by: DD
 IPP Rev:D 08-06-24 revD as per dwg DD verified by:EC
 IPP Rev: E 08.12.11 Step17 was step 21 KJ Verified by:EC IPP Rev:F 10.08.04 added QSI010
 4.3 DD verf:EC IPP REV:G ADD UNDER BEND COMMENT 12-05-28 JLM IPP
 REV:H 12.11.05 as per dwg D350-748-141G DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-41A		Purchased	No			220	Each	730.0000	8	8		DAS 33 9-89	

Bolt

DAS
6
9-89

Location	Loc Qty	Loc Code
ST359	316	
123346	1	
124805	315	
ST504	185	
124836	185	
ST514	220	
124241	220	124241
ST515	9	
121185	9	

DAS
3-89

AN4-6A
BOLT

Purchased

No

220 Each 1,399.0000

16

16

DAS
33
9-89

13-11-26

Location	Loc Qty	Loc Code
ST504	1103	
M126317	1103	126317
ST514	296	
123355	30	
M122416	14	
M126175	2	
M127410	250	

DAS
6
9-89

DAS
1
-89

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Work Order ID: 109659

Parent Item: D350-748-201GB

Parent Item Name: Aft Crosstube - Glossy Black

Start Date: 11/25/13

Required Date: 11/26/13

Start Qty: 1.00

Required Qty: 1.00

AN5-32A
Bolt

Purchased No

220 Each 315.0000

4

4

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST337

285

124215

230

124805

5

m127363

50

st503

30

m127550

30

124215

D3500-1
Saddle
Glossy Black

Manufactured No

220 Each 117.0000

4

4

DAS
33
9-89

13-11-26

Location

Loc Qty

Loc Code

ST428A

12

95810

12

ST430A

70

108799

40

91888

12

94620

18

ST431

35

95381

33

98966

2

DAS
6
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Work Order ID: 109659

Parent Item: D350-748-201GB

Parent Item Name: Aft Crosstube - Glossy Black

Start Date: 11/25/13

Required Date: 11/26/13

Start Qty: 1.00

Required Qty: 1.00

D350U
Bushing

Manufactured No

220 Each 597.0000

16 16

DAS

33

9-89

Location Loc Qty Loc Code

ST043 160

86913 160

ST051 80

103038 80

ST052 357

104369 80

105395 90

105576 40

88532 1

95165 112

99795 34

99795

DAS
6
9-89

DAS
6
9-89

D350-748-201
Aft Crosstube

Manufactured No

Each 1.0000

107193

13-11-26

Location Loc Qty Loc Code

FG 1

106693 1

DAS
6
9-89

DAS
6
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Work Order ID: 109659
 Parent Item: D350-748-201GB
 Parent Item Name: Aft Crosstube - Glossy Black

Start Date: 11/25/13

Required Date: 11/26/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Locknut

Purchased

No

220

Each

5,003.0000

24

24

33
9-89

DAS
6
9-89

Location	Loc Qty	Loc Code
FP001	84	
122452	38	
8182	12	
m117441	12	
m119017	6	
m121444	16	
ST314	9	
m125708	9	
st507	33	
m126073	33	
ST509	4546	
m123376	2000	
m126275	638	
m127255	1908	
ST510a	173	
m126333	173	
ST518	158	
124231	158	

DAS
33
9-89

126275

MS21042L5

Nut

Purchased

No

220

Each

948.0000

4

4

DAS
33
9-89

13-11-26

Location	Loc Qty	Loc Code
st507	448	
125535	448	
ST509	500	
m127304	500	

DAS
6
9-89

125535

DAS
33
9-89

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Parent Item: D350-748-201GB

Parent Item Name: Aft Crosstube - Glossy Black

Start Date: 11/25/13

Required Date: 11/26/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

220

Each

1,257.0000

32

32

DAS

33

9-89

WASHER

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

2

122441

2

ST007

77

121912

24

M119575

53

ST294

1073

119097

1

124198

35

124778

83

M127255

954

ST510a

105

M126221

105

10x 119575

22x 127255

NAS1149D0563J

Purchased

No

220

Each

4,359.0000

8

8

DAS

33

9-89

Washer

13-11-26

Location

Loc Qty

Loc Code

ST294

180

122452

91

123248

42

123355

12

m125807

35

ST510a

4179

m126319

4179

126319

DAS
6
9-89

DAS
6
9-89

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5.0 PARTS LIST

Qty -101	Qty -201	Part Number	Description
X		D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
	X	D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1		D350-748-141	CROSSTUBE ASSEMBLY, AS 350/355 HIGH FWD
	1	D350-748-241	CROSSTUBE ASSEMBLY, AS 350/355 HIGH AFT
*2	*2	D3502-1	SUPPORT
*2	*2	D2856-400-710	ABRASION STRIP
*1	*1	AELS-1032-225	INSERT
*2	*2	MS21920-20	CLAMP
*1	*1	MS27039-1-10	SCREW
*1	*1	AN960JD10	WASHER
4	4	D3500-1	SADDLE
16	16	D3501-1	BUSHING
16	16	AN4-6A	BOLT
8	8	AN4-41A	BOLT
4	4	AN5-32A	BOLT
32	32	AN960JD416	WASHER
8	8	AN960JD516	WASHER
24	24	MS21042L4	NUT (OR MS21042-4)
4	4	MS21042L5	NUT (OR MS21042-5)

* REFERENCE ONLY. PARTS ARE INCLUDED IN D350-748-141/241 ASSEMBLIES ABOVE

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Revision: B

Date: 07.06.15